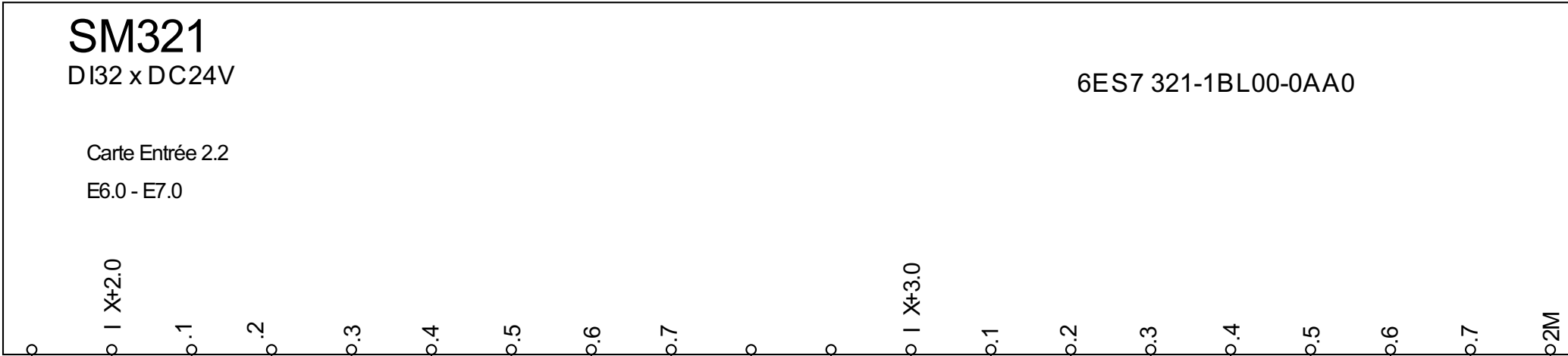
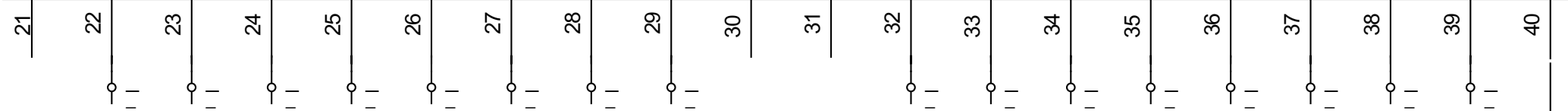
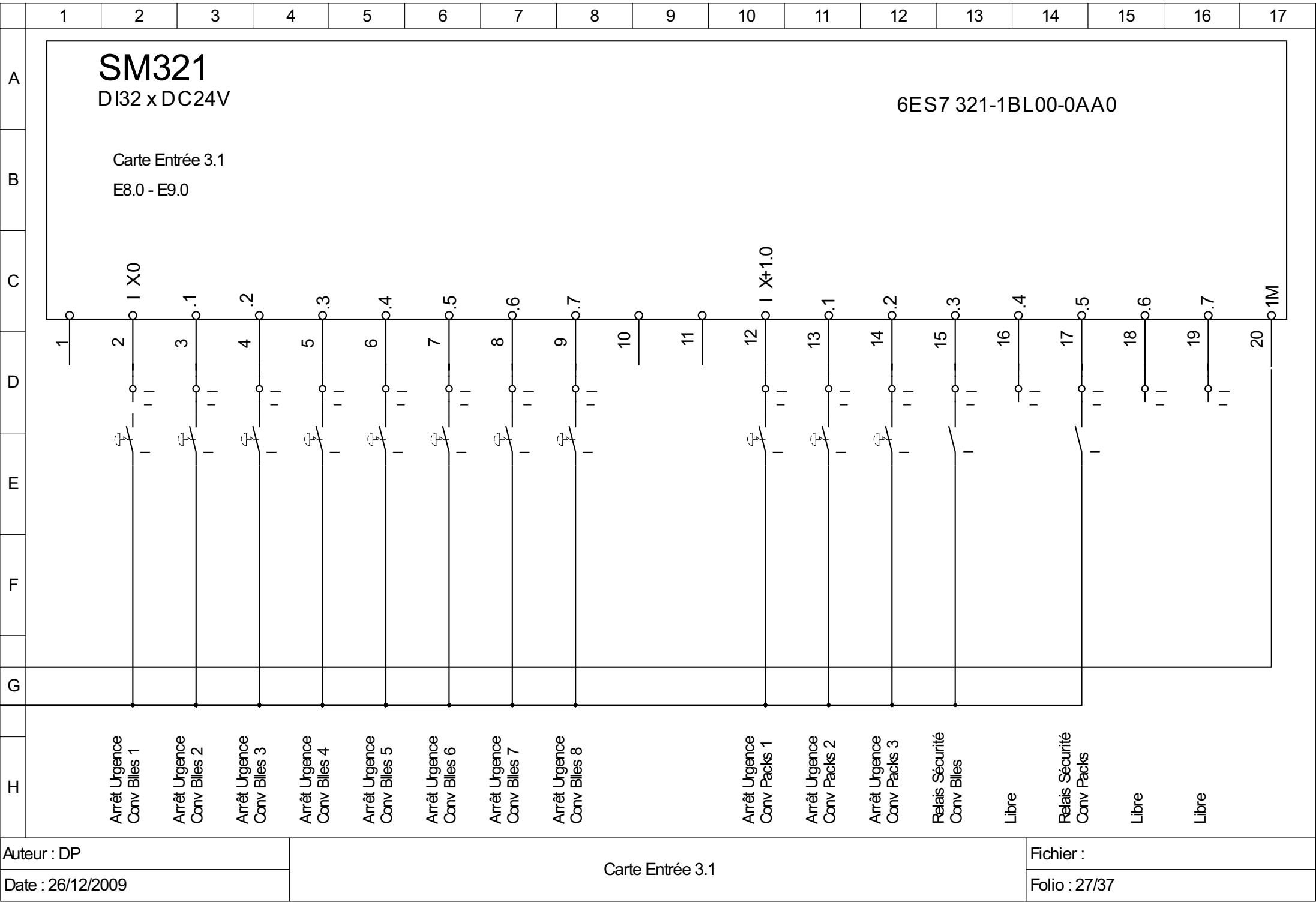
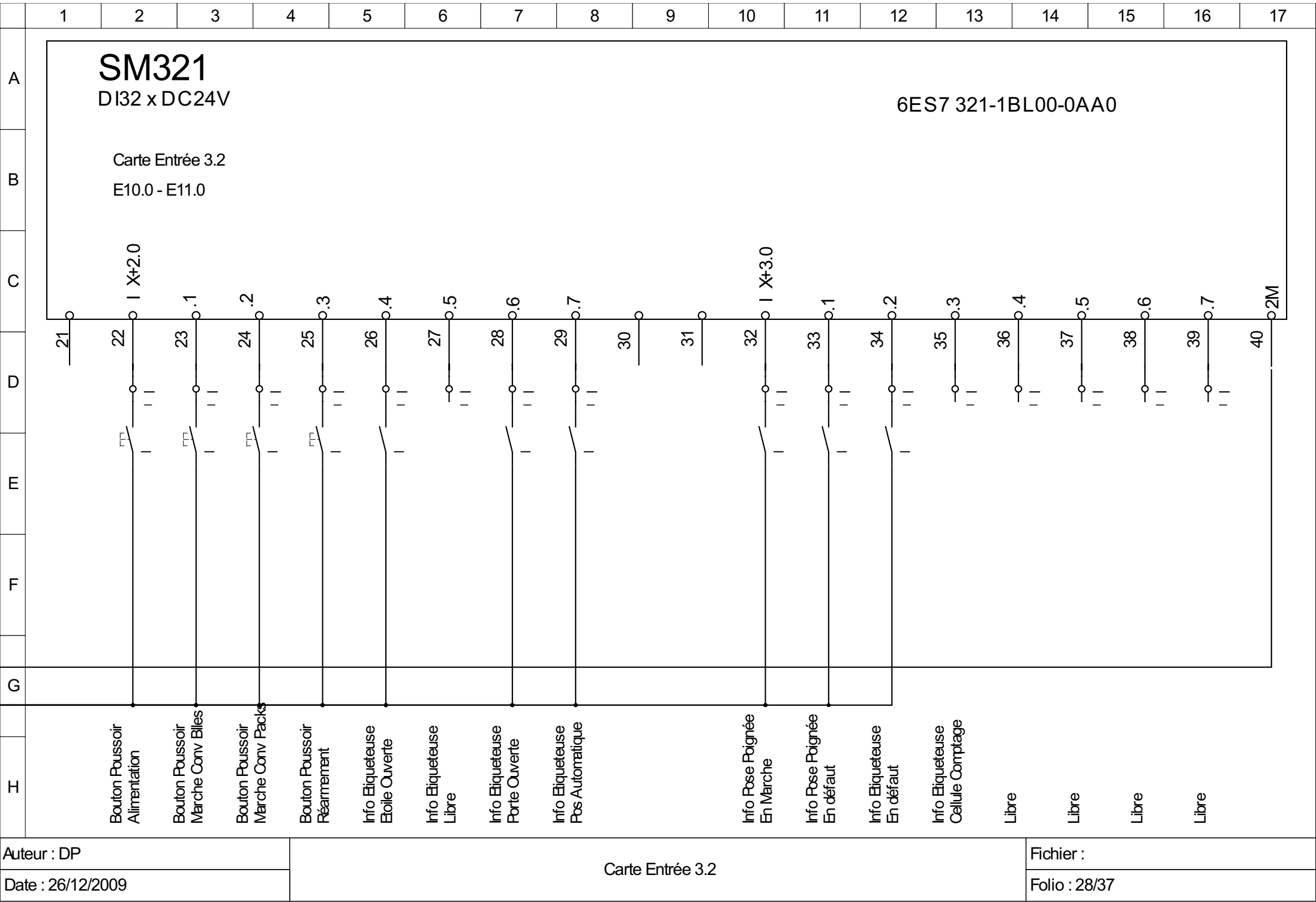
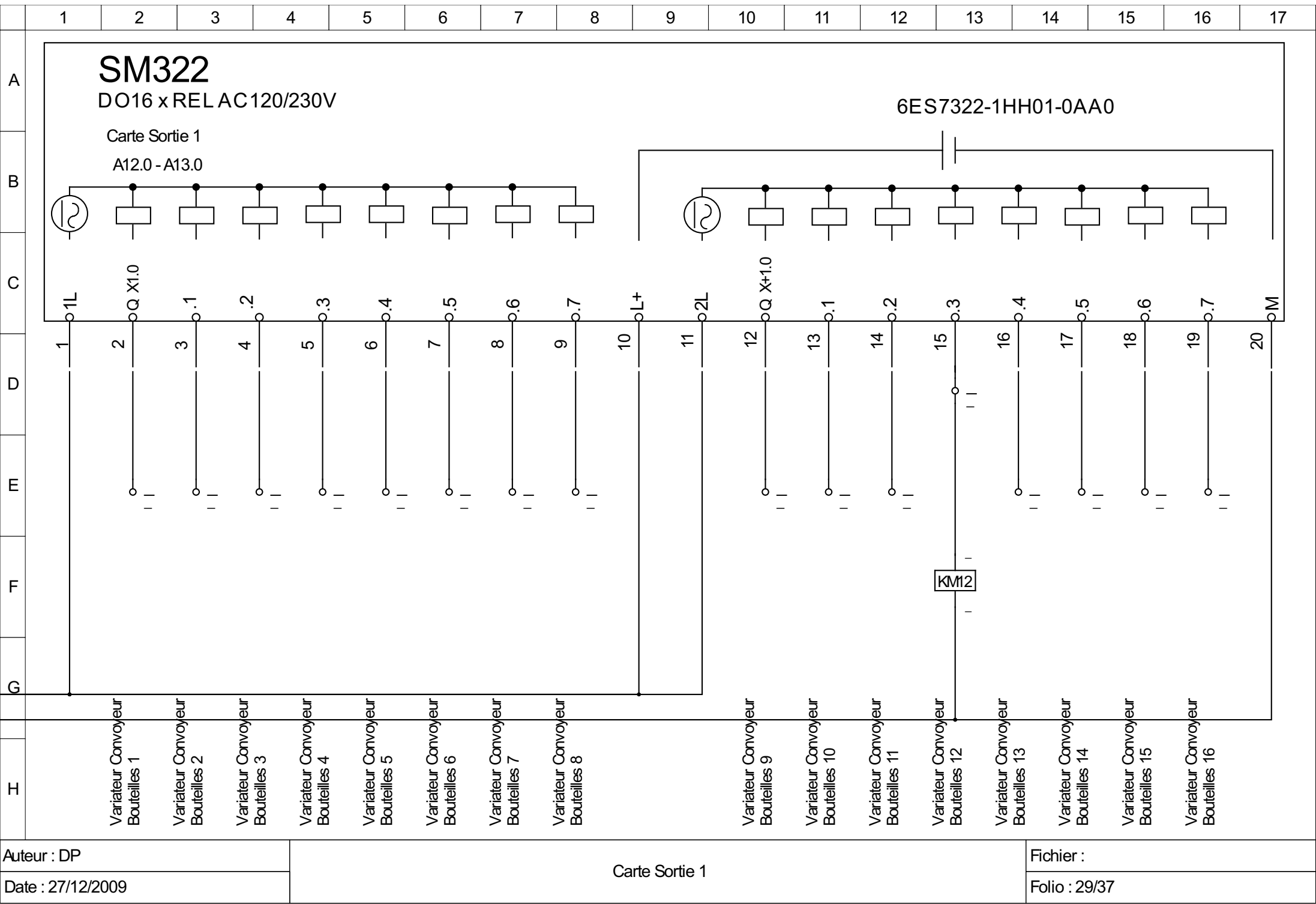
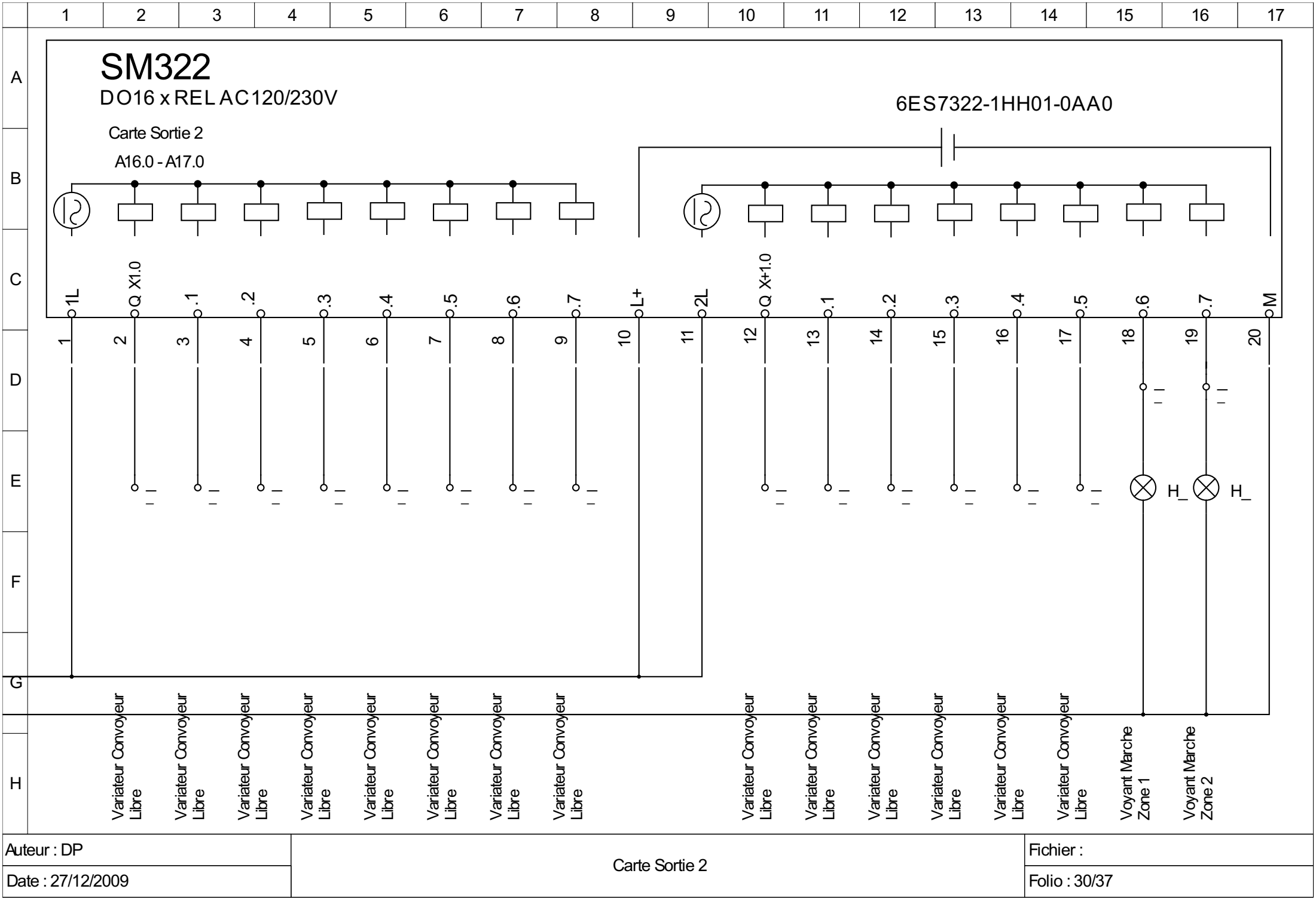


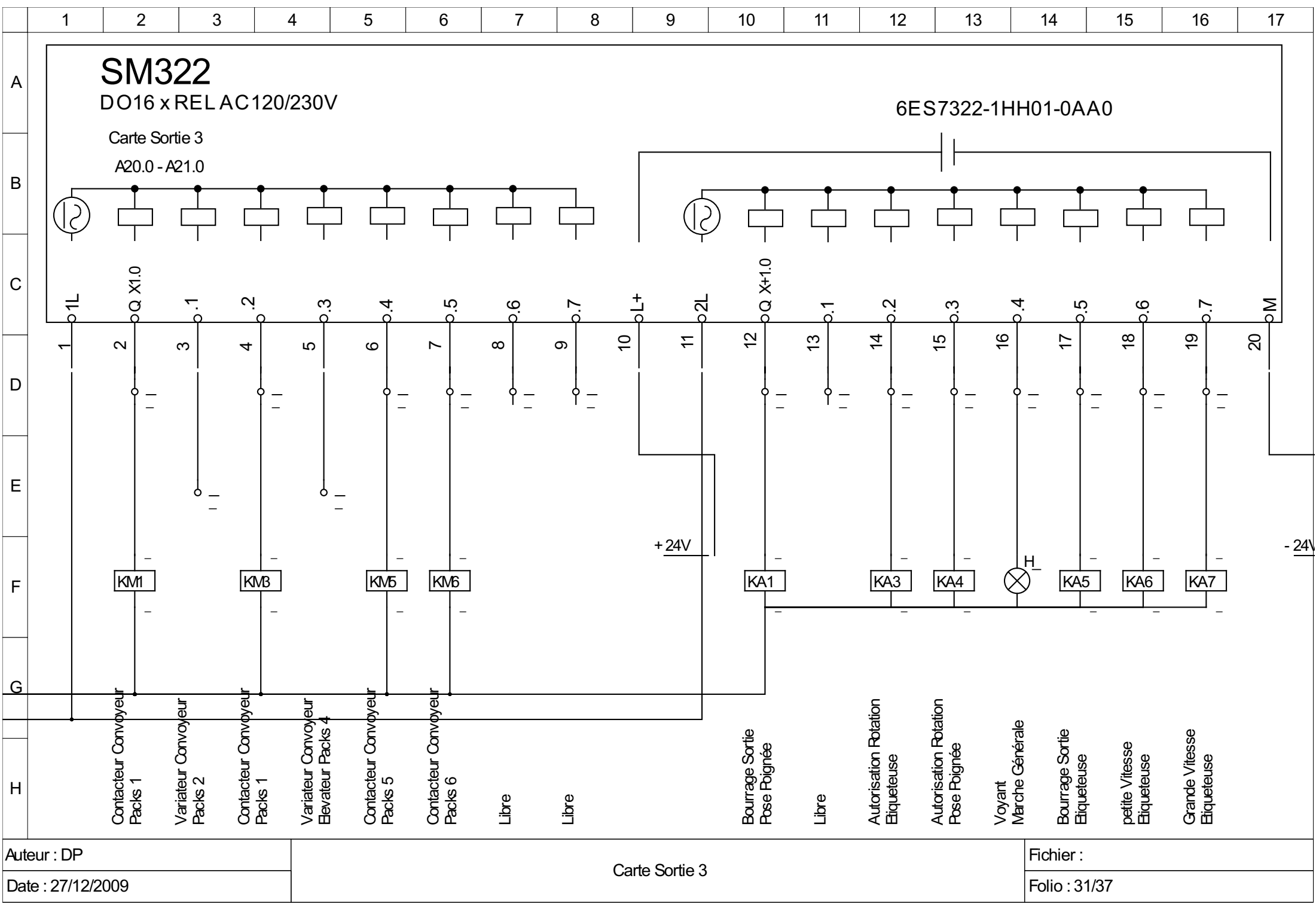
|                   | 1   | 2 | 3 | 4                | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14            | 15 | 16 | 17 |
|-------------------|---|---|---|------------------|---|---|---|---|---|----|----|----|----|---------------|----|----|----|
| A                 | <div>SM321</div> <div>DI32 x DC24V</div> <div>6ES7 321-1BL00-0AA0</div>   |   |   |                  |   |   |   |   |   |    |    |    |    |               |    |    |    |
| B                 | <div>Carte Entrée 2.2</div> <div>E6.0 - E7.0</div>  |   |   |                  |   |   |   |   |   |    |    |    |    |               |    |    |    |
| C                 |    |   |   |                  |   |   |   |   |   |    |    |    |    |               |    |    |    |
| D                 |   |   |   |                  |   |   |   |   |   |    |    |    |    |               |    |    |    |
| E                 |   |   |   |                  |   |   |   |   |   |    |    |    |    |               |    |    |    |
| F                 |   |   |   |                  |   |   |   |   |   |    |    |    |    |               |    |    |    |
| G                 |   |   |   |                  |   |   |   |   |   |    |    |    |    |               |    |    |    |
| H                 | <div>Cellule Conv Rafale Grande Vitesse</div> <div>Cellule Conv Rafale Vitesse NV Up</div> <div>Cellule Conv Rafale Vitesse NV Down</div> <div>Cellule Conv Rafale Petite Vitesse</div> <div>Cellule Conv Blles Vitesse NV Up</div> <div>Cellule Conv Blles Vitesse NV Down</div> <div>Cellule Etiqueteuse Grande Vitesse</div> <div>Cellule Etiqueteuse Petite Vitesse</div> <div>Cellule Bourrage Etiqueteuse</div> <div>Cellule Entrée Trieur</div> <div>Cellule Bourrage Fardeuse</div> <div>Cellule Bourrage Rose Poignée</div> <div>Cellule Entrée Palettiseur 1</div> <div>Cellule Entrée Palettiseur 2</div> <div>Cellule Bourrage Decaisseuse</div> <div>Cellule Tireuse Moyenne Vitesse</div> |   |   |                  |   |   |   |   |   |    |    |    |    |               |    |    |    |
| Auteur : DP       |   |   |   | Carte Entrée 2.2 |   |   |   |   |   |    |    |    |    | Fichier :     |    |    |    |
| Date : 26/12/2009 |   |   |   |                  |   |   |   |   |   |    |    |    |    | Folio : 26/37 |    |    |    |

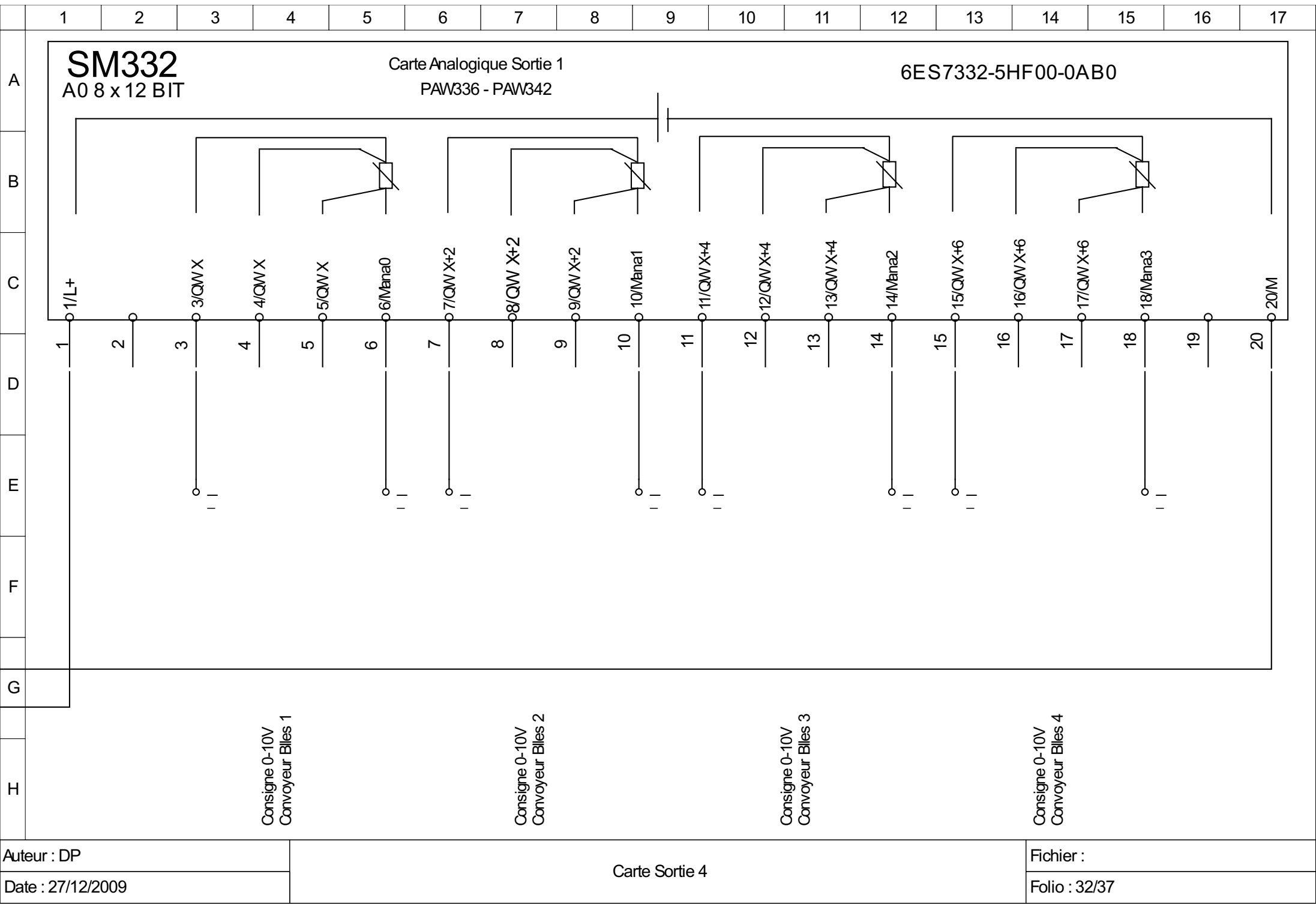












Consigne 0-10V  
Convoyeur Bles 1

Consigne 0-10V  
Convoyeur Bles 2

Consigne 0-10V  
Convoyeur Bles 3

Consigne 0-10V  
Convoyeur Bles 4





